POLYPROPYLENE PP 1401D (Q30P)

Product obtained by polymerization of propylene Chemical in presence of complex metalorganic catalysts. It incorporates high long-term thermal stability, enhanced thermal-oxidative degradation resistance at PP production, processing and use of PP-made articles.

name: **Empirical** formula: Technical requirements:

Propylene homopolymer

[-CH₂CH(CH₃)-]n

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Application: shaped items, pipes, extrusion, blow molding

PROPERTY	VALUE	TEST
		METHOD
1. Melt flow rate (at 2.16 kg/230°C),		ASTM D1238/L
g/10 min, in the range	0.5 - 0.9	
2. Flexural modulus, MPa, min	1300	ASTM D 790
3. Izod impact strength (at 23 oC), J/m,		ASTM D 256
min	100	
4. Tensile strength at yield, MPa, min	34	ASTM D 638
5. Elongation at yield	9	ASTM D 638
%, min.		

Additional reference ratings

PROPERTY	VALUE	
1. Density, kg/m3	900	
2. Packed density of pellets, kg/m3	480-600	
3. Mass fraction of ash, %	0.025-0,050	
4. Thermal-oxidative aging resistance at 150 oC, h	360	
5. Vicat softening point in liquid medium under force 10		
N, °C	150-154	
6. Heat distortion temperature at load 0.46 N/mm ² , °C		
	90-96	
7. Rockwell hardness, R	82-95	

Supply form: Pellets Packaging: Product is packed into polyethylene or polypropylene bags (one bag net weight

 $25.00 \pm \pm 0.25$ kg) and bundled on flat pallets with shrink film. Gross weight of a

bundle is max 2 t.

PP may be packed into soft containers (big bags) sized for 400-1000 kg.

Upon agreement with Customer PP pellets are bulk loaded into railway cars, tipper

trucks or loaded in bags to railway cars.

Transportation: By all transport means.

Storage: Storage:Polypropylene shall be stored in enclosed dry space preventing from direct

sun rays, on shelves or pallets at least 5 cm from the floor, and at least 1 m from

heaters, at temperature max 30°C and relative humidity max 80%.

Prior to processing, bags with polymer shall be kept for at least 12 hrs in produc-

tion area.

Information contained herein is provided to the best of our knowledge and is considered true on the revision date. This specification does not release customer from the responsibility to check the product for suitability for the intended use. Manufacturer bears no liability for any loss and damage which may occur due to use of this information.